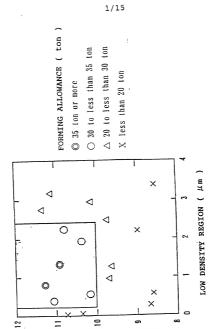
FIG. 1

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FERRITE GRAIN SIZE NUMBER

FIG.2

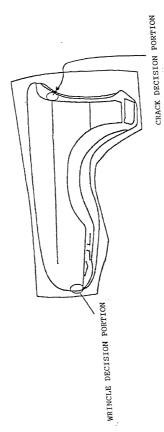
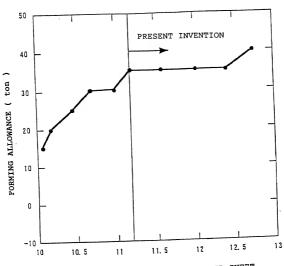
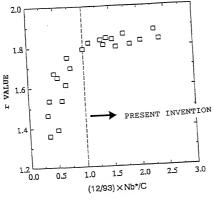


FIG.3



GRAIN SIZE NUMBER OF HOT-ROLLED SHEET

FIG.4



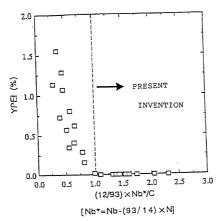
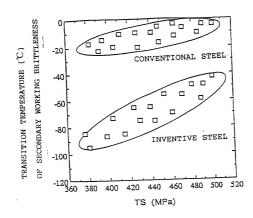
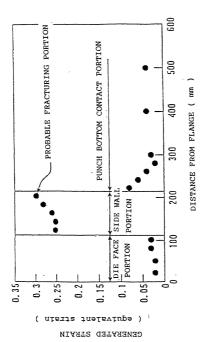


FIG.6

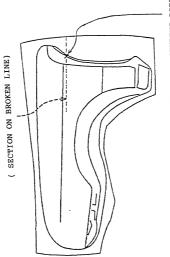






7IG.8

STRAIN MEASURING POSITION



PROBABLE FRACTURING PORTION ( POSITION OF MARK X ON SIDE WALL PORTION )

FIG. 9

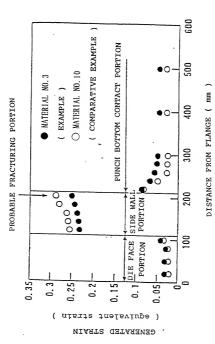
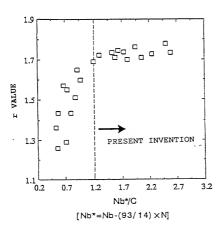


FIG.10



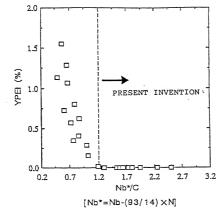
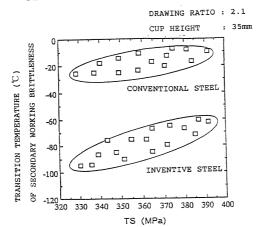
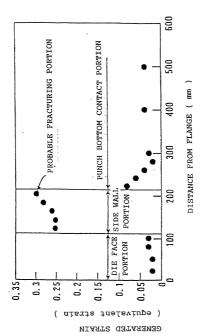


FIG.12



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FIG.13



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FIG.14

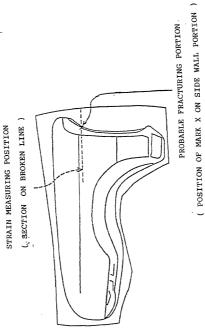


FIG. 15

